Smart Valve Positioner
(stainless steel 316 body)

SS3S Linear / Rotary

< SS3SL & SS3SR >

Specifications

Communication	Without	HART	Profibus-PA	Fieldbus
Input Signal	4 - 20 mA @ 24 VDC		9 - 32 VDC	
Min. / Max. Current	3.6 mA / 50 mA		-	
Current Consumption	-		15mA	16mA
Voltage Drop (Resistance)	8.7 VDC(435Ω)	9.4 VDC(470Ω)		
Stroke / Angle	Linear type : 5 - 130 mm * Rotary type : 25 - 120°			
Air Supply Pressure	1.4 - 7.0 bar (20 - 100 psi)			
Output Pressure Range	0 - 100% of supply air pressure			
Air Capacity	80 ℓ/min = 4.8 N㎥/h = 2.8 scfm (Sup = 1.4 bar) 233 ℓ/min = 14 N㎥/h = 8.2 scfm (Sup = 6 bar)			
Air Consumption	2.8 ℓ/min = 0.17 N㎥/h = 0.1 scfm (Sup = 1.4 ~ 6 bar)			
Characteristic	Linearity < ±0.3% F.S Hysteresis < 0.2% F.S		Sensitivity < 0.2% F.S Repeatability < 0.2% F.S	
Performance Characteristic	Linear, EQ %, Quick open, User set (17 points)			
LCD Indication	4-digit LCD indicator			
Adjustable Speed	1 - 1000 (lowest 1, highest 1000)			
Scan Time	2ms			
Shut-off Value	Range 0 - 10% of position signal			
Valve Action	Direct action(DA) / Reverse action(RA)			
Operating Temperature	- 30 ~ +75℃ (- 22 ~ +167 °F) **			
Pneumatic Connections	NPT 1/4 (other on request)			
Electrical Connections	NPT 1/2 (other on request)			
Protection Class	Flameproof (IECEx / ATEX / KC Ex d IIC T6)			
Body Material	Stainless steel 316			
Weight	6.5 kg (without bracket)			

* Up to 200mm on request ** -40℃ on request

How to Order

SS3S — Actuator Operation — Protection Class — Feedback Lever — Pressure Gauges — By-pass — Position Feedback — Communication — Connection Threads — Mounting Bracket — Feedback Pin Guide Lever Set

Description	Code
Actuator Operation :	L : Linear type R : Rotary type
Protection Class :	F : Flameproof IECEx / ATEX / TR-CU Ex d IIC T6 K : Flameproof KC - Ex d IIC T6
Feedback Lever : - Linear type :	A : Stroke (5~30mm) B : Stroke (5~65mm) C : Stroke (5~130mm) D : Stroke (80~200mm)
- Rotary type :	F : Fork lever N : NAMUR shaft (direct mounting)
Gauge Block :	0 : Not mounted 1 : 6 bar (90 psi) 2 : 10 bar (150 psi)
By-pass :	N : None Y : Yes (auto/manual screw)

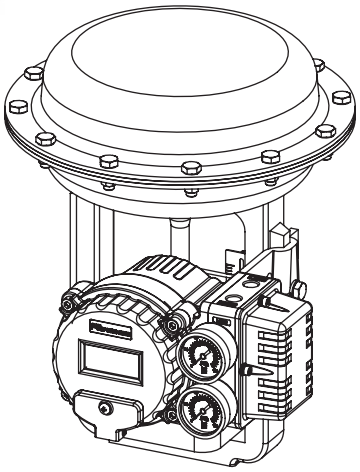
Description	Code
Position Feedback :	N : None O : Position transmitter (4~20mA output signal) L : 2 x alarm limit S : 2 x SPDT (only for rotary type) M : O + L Q : O + S (only for rotary type)
Communication :	N : None H : HART P : Profibus PA F : Fieldbus Foundation
Connection Threads : (pneumatic - electrical)	4 : NPT 1/4 - NPT 1/2
Mounting Bracket :	N : None L : IEC 60534-6-1 (for SS3SL) R : IEC 60534-6-2 (for SS3SR) VDI/VDE 3845
Feedback Pin Guide Lever Set : (only for linear type SS3SL)	0 : Not included 1 : Included

SS3 Linear / Rotary

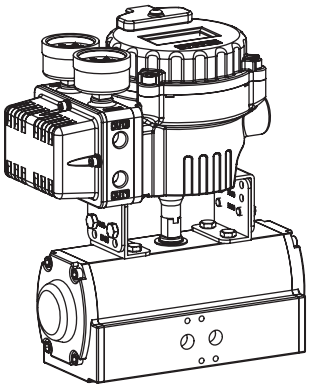
Sturdy explosion proof housing and smart performance with innovative and ever-strong coil drive even under harsh working environments

Features

- Flameproof IECEx / ATEX / TR-CU / KC Ex d IIC T6
- Easy and quick auto-calibration
- Detecting RA (reverse acting) or DA (direct acting) automatically regardless of wrong air connections
- Available to use for single or double acting without any special adjustments
- Compact design allowing to be installed on small actuators
- Providing error messages against performance failures
- Possible to test the actuator with any fixed signal under a test mode
- Programmable characteristic curve with 17 points
- Wide operating temperature range -30 ~ +75℃
- Improved control of high-friction globe and ball valves by eliminating an overshoot and a hunting
- Low air consumption
- Providing a mounting bracket to meet IEC 60534-6-1 for linear valves
- Supporting a NAMUR mounting pattern IEC 60534-6-2 (VDI/VDE 3845) and providing a multi-size mounting bracket for rotary valves



- SS3L (Linear Type)



- SS3R (Rotary Type)

Options

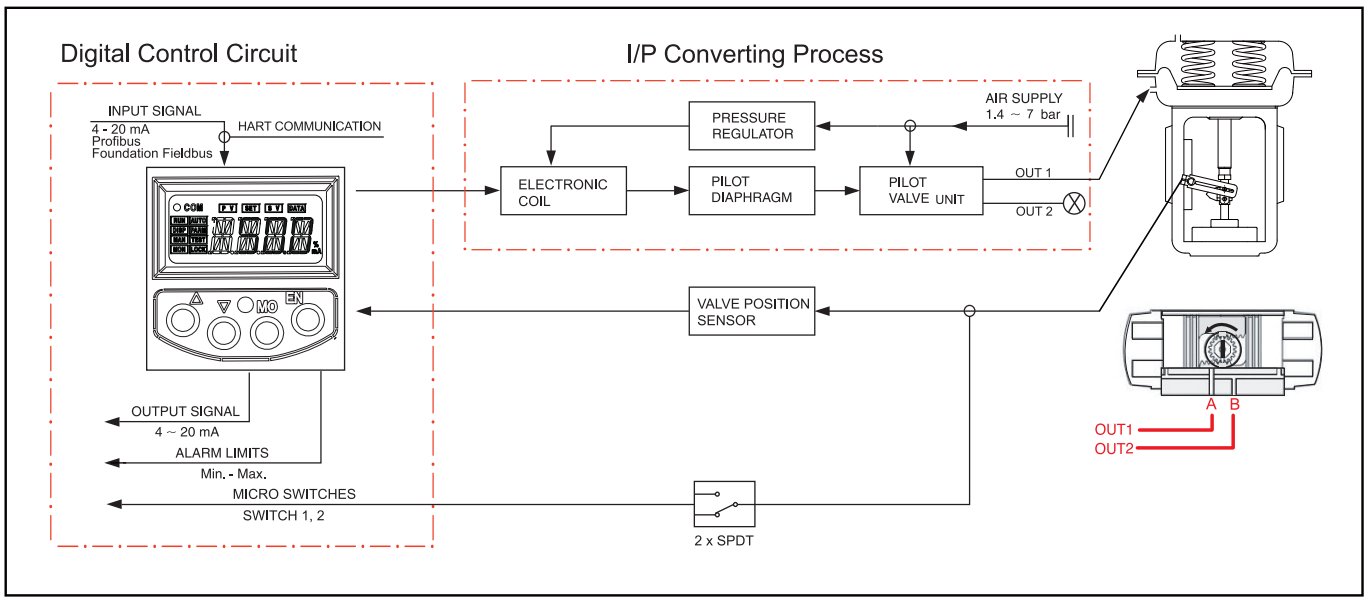
- Output position transmitter (4 - 20 mA)
- 2 x alarm limit
- Low temperautre (-40℃)
- HART communication
- Profibus PA communication
- Foundation Fieldbus communication

Specifications

Communication	Without	HART	Profibus - PA	Foundation Fieldbus
Input Signal / Bus voltage	4 - 20 mA @ 24 VDC		9 - 32 VDC	
Min. / Max. Current	3.6 mA / 50 mA		-	
Current Consumption	-		15mA	16mA
Voltage Drop (Resistance)	8.7 VDC(435Ω)	9.4 VDC(470Ω)	-	
Stroke / Angle	Linear type : 5 - 130 mm * Rotary type : 25 - 120°			
Air Supply Pressure	1.4 - 7.0 bar (20 - 100 psi), filtered, compressed dry and non-oiled to meet Class 3 of ISO 8573-1			
Output Pressure Range	0 - 100% of supply air pressure			
Air Capacity	80 ℓ/min = 4.8 N㎥/h = 2.8 scfm (Sup = 1.4 bar) 233 ℓ/min = 14 N㎥/h = 8.2 scfm (Sup = 6 bar)			
Air Consumption	2.8 ℓ/min = 0.17 N㎥/h = 0.1 scfm (Sup = 1.4 ~ 6 bar)			
Characteristic	Linearity < ±0.3% F.S Hysteresis < 0.2% F.S		Sensitivity < 0.2% F.S Repeatability < 0.2% F.S	
Performance Characteristic	Linear, EQ %, Quick open, User set (17 points)			
LCD Indication	4-digit LCD indicator			
Adjustable Speed	1 - 1000 (lowest 1, highest 1000)			
Scan Time	2ms			
Shut-off Value	Range 0 - 10% of position signal			
Valve Action	direct action (DA) / reverse action (RA)			
Operating Temperature	- 30 ~ +75℃ (- 22 ~ +167 °F) **			
Pneumatic Connections	PT(Rc) 1/4 or NPT 1/4			
Electrical Connections	2 x PF(G) 1/2 , NPT 1/2 , M20 x 1.5			
Protection Class	Flameproof IECEx / ATEX / KC Ex d IIC T6, IP66			
Body Material	Aluminum die-cast / powder-painted			
Weight	2.8 kg			

* Up to 200mm on request ** -40℃ on request

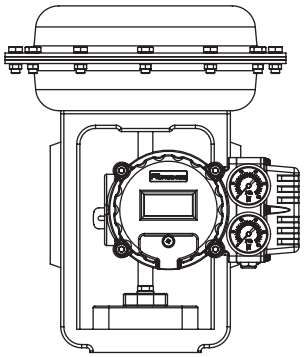
Principle of Operation



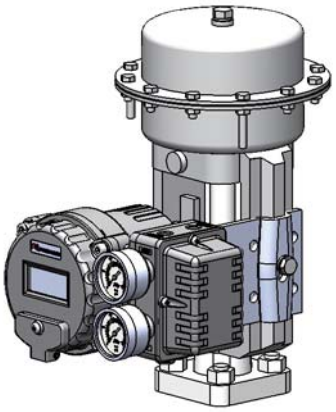
If 4-20 mA input signal(or Bus communication signal) is supplied, the micro processor compares input signal with position feedback and sends control signal to the I/P converting module. Pneumatic signal from the I/P converting module operates the valve and the valve stays at the desired position.

Mounting to Linear Actuator

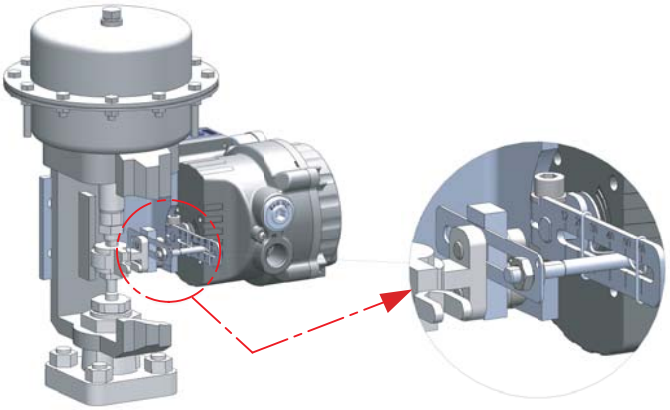
- SS3L (Linear Type)



< Front View >

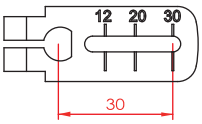


< Side View >

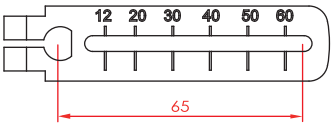


< Feedback Lever Connection >

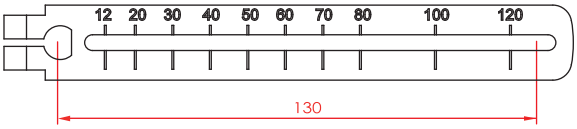
"A" Type



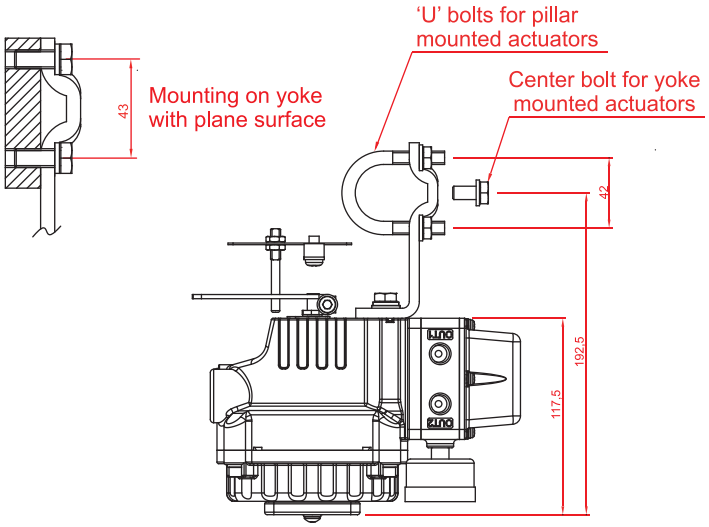
"B" Type



"C" Type



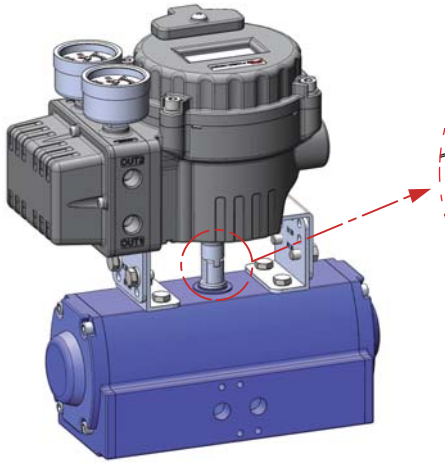
Feedback Lever

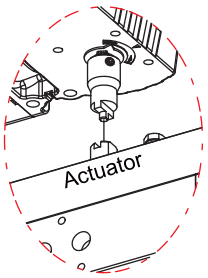


Mounting to linear actuators to IEC 60534 6-1

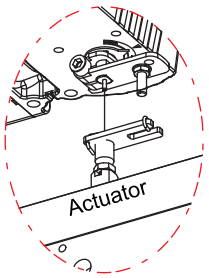
Mounting to Rotary Actuator

- SS3R (Rotary Type)

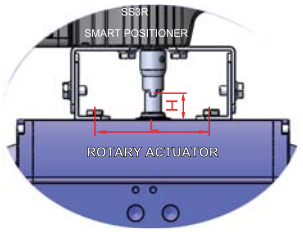




NAMUR Type Mounting (VDI/VDE 3845, IEC 60534-6-2)



Fork Lever Type Mounting



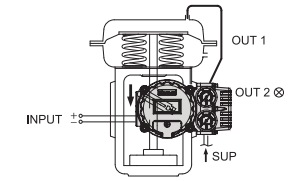
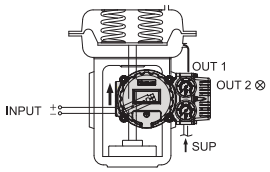
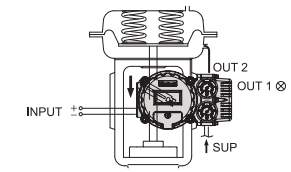
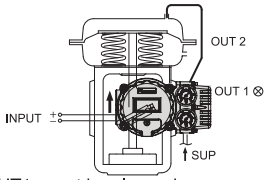
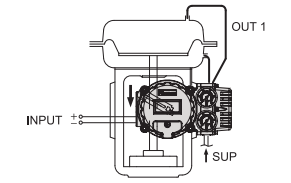
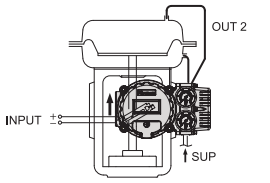
Size Variation of Multi-Size Bracket

1) 80 x 30 x 20 (H) , 4) 130 x 30 x 20 (H)
2) 80 x 30 x 30 (H) , 5) 130 x 30 x 30 (H)
3) 80 x 30 x 50 (H) , 6) 130 x 30 x 50 (H)

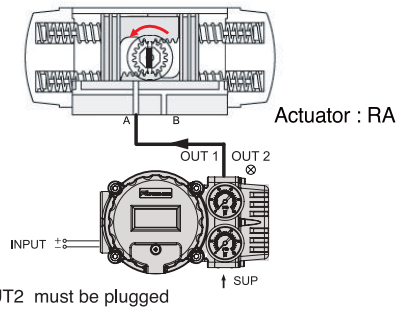
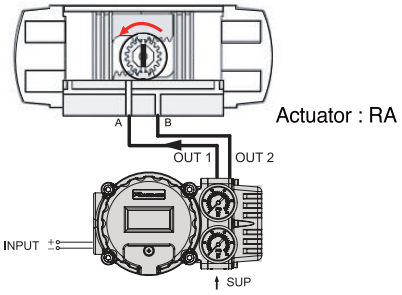
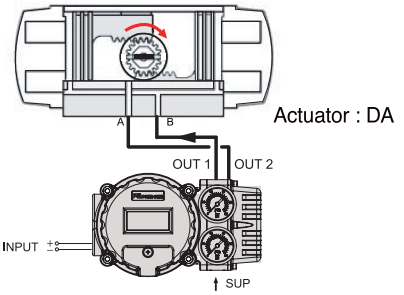
H : Rotary Actuator Shaft Height
L : Length (80 or 130mm)

Air Connections

- SS3L (Linear Type)

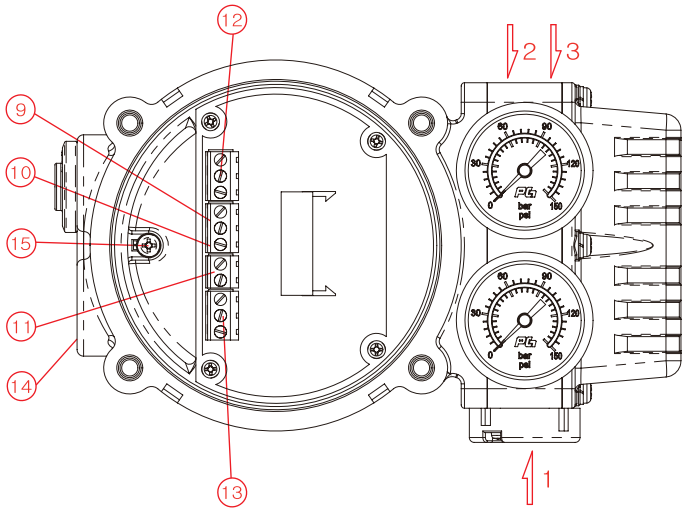
Direct Acting (DA)		Reverse Acting (RA)	
DA 1 As the input signal increases, Valve stem moves downwards Actuator : DA	 OUT2 must be plugged	RA 1 As the input signal increases, Valve stem moves upwards Actuator : RA	 OUT2 must be plugged
DA 2 As the input signal increases, Valve stem moves downwards Actuator : DA	 OUT1 must be plugged	RA 2 As the input signal increases, Valve stem moves upwards Actuator : RA	 OUT1 must be plugged
DA 3 As the input signal increases, Valve stem moves downwards		RA 3 As the input signal increases, Valve stem moves upwards	

- SS3R (Rotary Type)

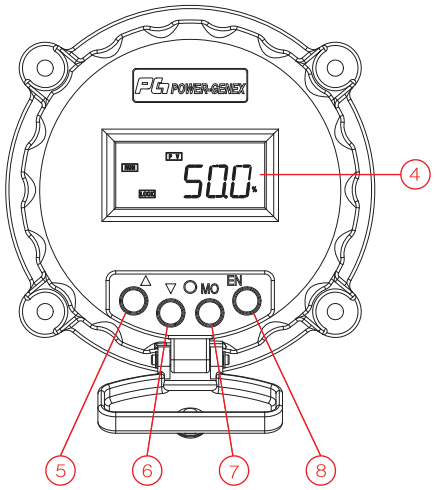
Spring Return	Double Acting	Double Acting
 OUT2 must be plugged		
As the input signal increases, Actuator shaft rotates counter-clockwise	As the input signal increases, Actuator shaft rotates counter-clockwise	As the input signal increases, Actuator shaft rotates clockwise

	Spring Return	Double Acting
Reverse Acting	Out1 : piped, Out2 : plugged	Out1 : piped to Actuator port A, Out2 : piped to Actuator port B
Direct Acting	Out1 : plugged, Out2 : piped	Out1 : piped to Actuator port B, Out2 : piped to Actuator port A

SS3 Front Cover Removed

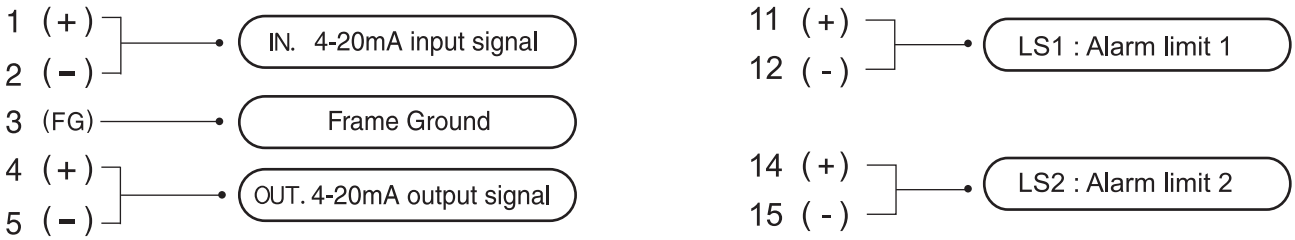


SS3 Front Cover

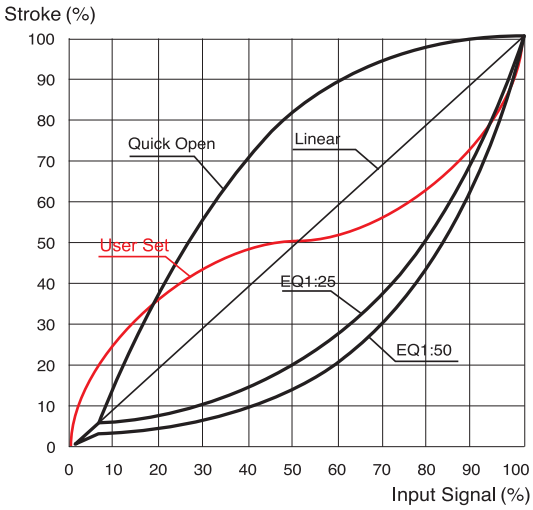


1 : Air supply
2 : OUT 1
3 : OUT 2
4 : Display LCD
5 : Up key
6 : Down key
7 : Mode key
8 : Enter key
9 : Input signal (+, -)
10 : Frame ground
11 : Output signal (+, -)
12 : Alarm limit
13 : Alarm limit
14 : Electrical connections
15 : Ground
16 : Feedback lever

Electrical Connections



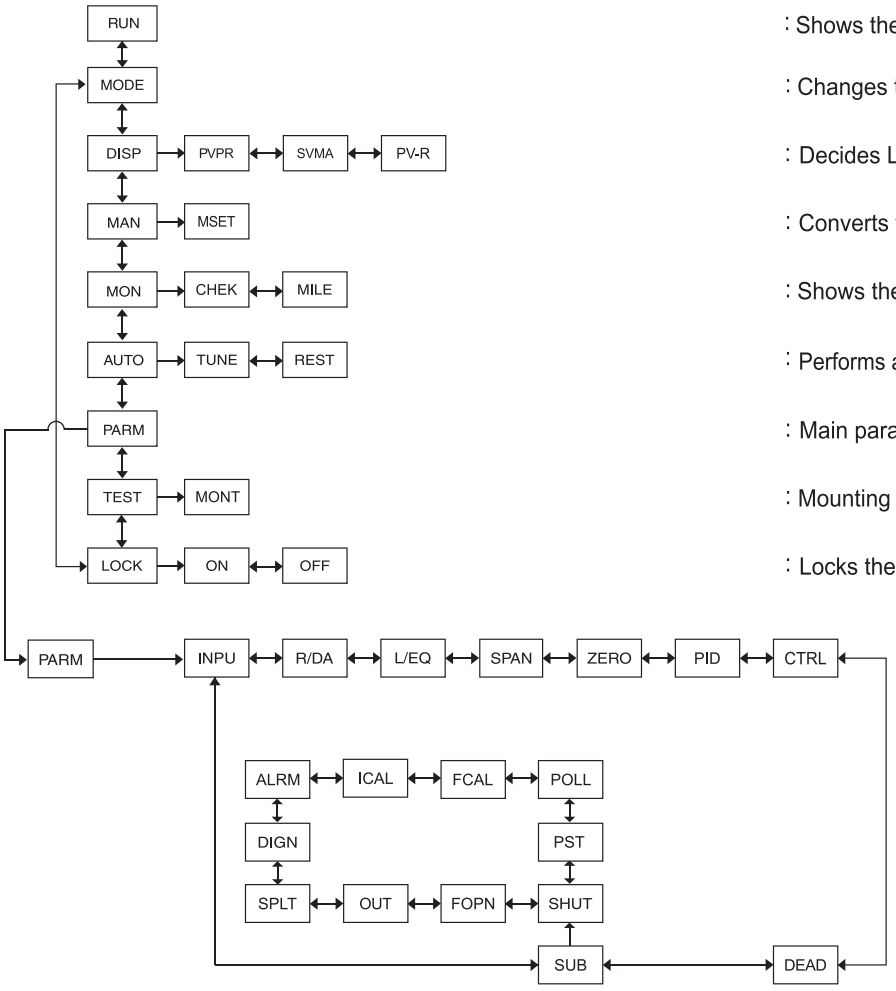
Characteristic Curves



Quick Start and Checking

	Button	Action
Auto - Calibration	MO	Push 5 seconds for auto-calibration
Span	▽DN → ENT ▽DN or △UP ENT → MO	Push ▽DN 5 seconds to change a measured span (Try this option only when a valve doesn't reach a desired position)
Ambient Temp.	ENT	Confirm an ambient temperature surrounding this smart valve positioner

Parameters Diagram



: Shows the operating situation of the positioner

: Changes the parameters

: Decides LCD display mode in mA, % or a reverse way

: Converts to the manual mode

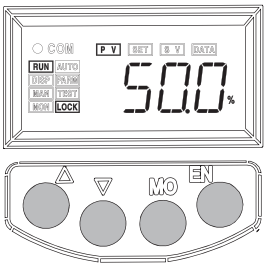
: Shows the selected parameters and a total valve runtime

: Performs auto-calibration and resets all programmed values

: Main parameters

: Mounting test mode

: Locks the set values

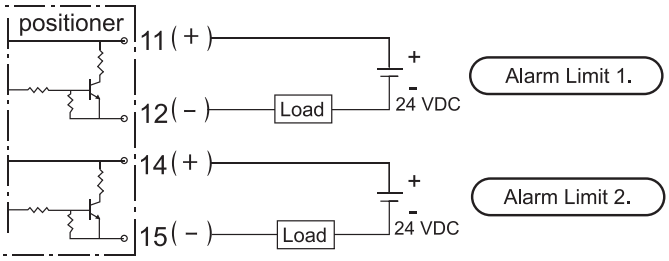


LCD Display

● **COM : Hart Communication**

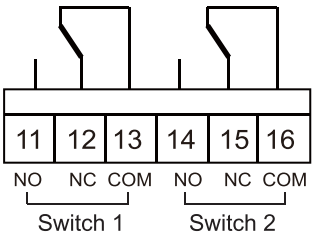
Parameter	Description	Fcution	Default
INPU	Input signal	4 ~ 20mA or 20 ~ 4mA	4 ~ 20mA
R/DA	RA/DA	Reverse acting or direct acting	Auto-set
L/EQ	Characteristic	Linear, E.Q.%(1:25 or 1:50), Quick open or User set(17points)	Linear
SPAN	Span adjustment	0 ~ 100%	100%
ZERO	Zero adjustment	0 ~ 99%	0%
PID	P-GN / I-GN / D-GN	Proportional / Integral / Differential gain value	Auto-set
SPED	Response speed	1 ~ 1000	1000
SWST	Slow start	Smooth operation (ON or OFF)	Auto-set
CNLT	Control limit	50 ~ 1250	Auto-set
GCNL	Gap control limit	50 ~ 1250	Auto-set
DEAD	Dead band	0 ~ 9.99%	0.5%
FDGN	D-gain setting for hard mode	D-Gain setting for hard mode	Auto-set
C/MD	NORM / HARD / SMAL	Standard actuator, strong valve packing friction, small actuator	NORM
SHUT	Shut-off	0 ~ 9.9%	0.3%
FOPN	Full-open	0 ~ 9.9%	0.3%
OUT	Output signal	4 ~ 20mA or 20 ~ 4mA	4 ~ 20mA
SPLT	Split range	4 ~ 12mA or 12 ~ 20mA	4 ~ 20mA
DIGN	Display place	Movement to one or two decimal places	1
ALAM	Alarm limit low, high	AL1L / AL1H / AL2L / AL2H	0 ~ 10%, 90 ~ 105%
ICAL	IN4M / IN20	Internal match with 4~20mA input signals from a calibrator	Factory setting
FCAL	FB4M / FB20	Internal match with 4~20mA output signals to a calibrator	Factory setting
POLL	Polling address	HART Communication polling address (0 ~ 15)	0
PST	Partial stroke test	Checks a valve status	OFF

Wiring Alarm Limits



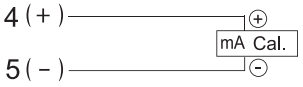
Note that 24 VDC should be supplied for power.

Micro Switches (SPDT)

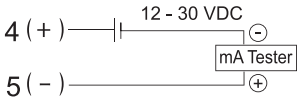


Measuring Output Signal

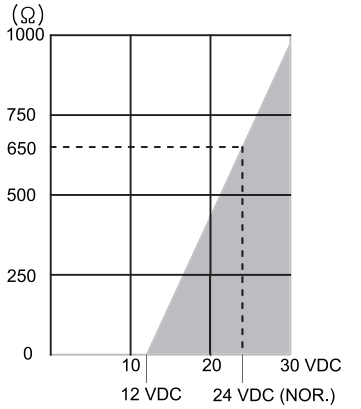
① With mA loop calibrator



② With mulitimeter (mA)



ZERO and SPAN of position feedback are automatically set after auto-calibration process.



< Transmitter Load Limitations >

Position Transmitter	
Output Signal	4 - 20 mA, 2-wire
Power Supply	12 - 30 VDC
Output Current Limit	30 mA DC
Linearity	1% F.S
Operating Temp.	-30 ~ +80℃

How to Order

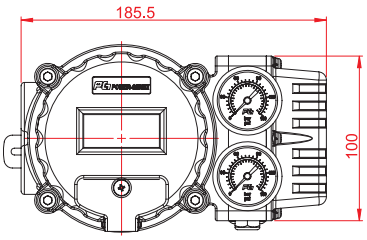
SS3 | Actuator Operation | Protection Class | Feedback Lever | Pressure Gauges | By-pass | Position Feedback | Communi cation | Connection Threads | Mounting Bracket | Feedback Pin Guide Lever Set

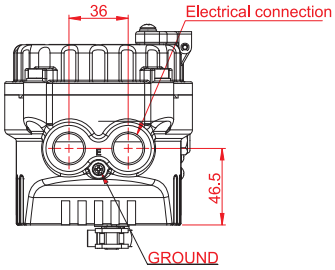
Description	Code
Actuator Operation :	L : Linear type R : Rotary type
Protection Class :	F : Flameproof IECEx / ATEX / TR-CU Ex d IIC T6 K : Flameproof KC - Ex d IIC T6
Feedback Lever :	
- Linear type :	A : Stroke (5~30mm) B : Stroke (5~65mm) C : Stroke (5~130mm) D : Stroke (80~200mm)
- Rotary type :	F : Fork lever N : NAMUR shaft (direct mounting)
Gauge Block :	0 : Not mounted 1 : 6 bar (90 psi) 2 : 10 bar (150 psi)
By-pass :	N : None (standard) Y : Yes (auto/manual screw)

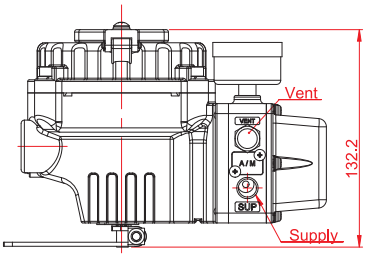
Description	Code
Position Feedback :	N : None O : Position transmitter (4~20mA output signal) L : 2 x alarm limit S : 2 x SPDT (only for rotary type) M : O + L Q : O + S (only for rotary type)
Communication :	N : None H : HART P : Profibus PA F : Foundation Fieldbus
Connection Threads : (pneumatic - electrical)	3 : PT(Rc) 1/4 - PF(G) 1/2 4 : NPT 1/4 - NPT 1/2 5 : PT(Rc) 1/4 - M20 x 1.5
Mounting Bracket :	N : None L : IEC 60534-6-1 (for SS3L) R : IEC 60534-6-2 (for SS3R) VDI/VDE 3845
Feedback Pin Guide Lever Set : (only for linear type SS3L)	0 : Not included 1 : Included

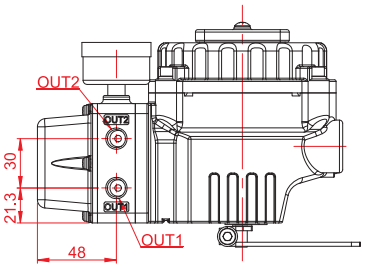
Dimensions

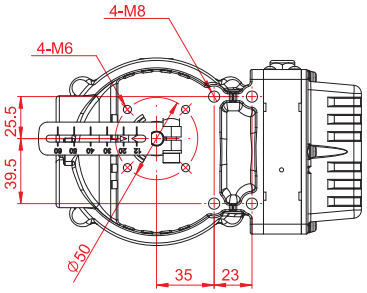
- SS3L (Linear Type)

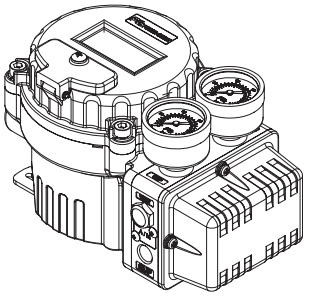




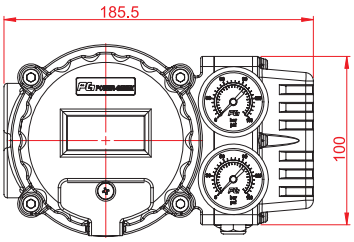


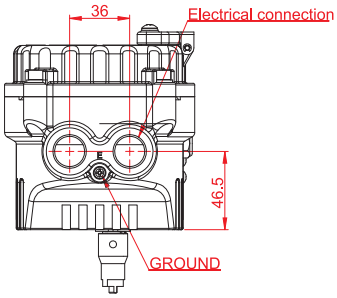


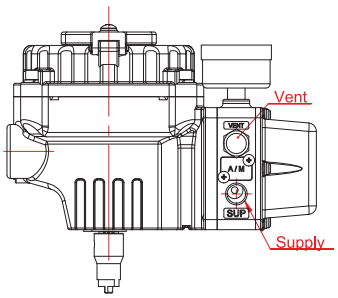


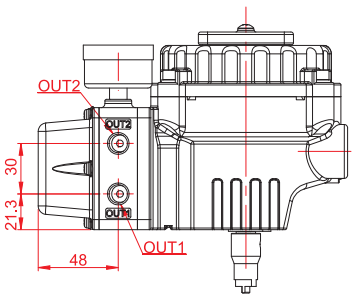


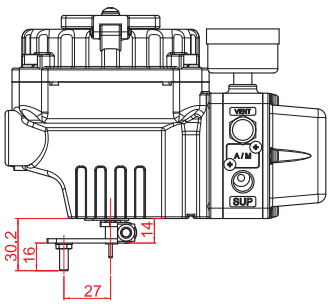
- SS3R (Rotary Type)



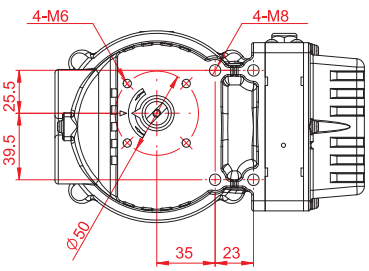


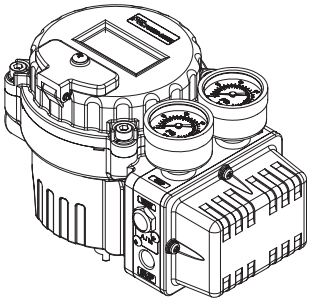






< Fork Lever Type >





< SS3L-IPC >

Specifications

Communication	Without	HART	Profibus-PA	Fieldbus
Input Signal	4 - 20 mA @ 24 VDC		9 - 32 VDC	
Min. / Max. Current	3.6 mA / 50 mA		-	
Current Consumption	-		15mA	16mA
Voltage Drop (Resistance)	8.9 VDC(445Ω)	9.4 VDC(470Ω)		
Stroke / Angle	Linear type : 5 - 130 mm * Rotary type : 25 - 120°			
Air Supply Pressure	1.4 - 7.0 bar (20 - 100 psi)			
Output Pressure Range	0 - 100% of supply air pressure			
Air Capacity	80 ℓ/min = 4.8 N㎥/h = 2.8 scfm (Sup = 1.4 bar) 233 ℓ/min = 14 N㎥/h = 8.2 scfm (Sup = 6 bar)			
Air Consumption	2 ℓ/min = 0.12 N㎥/h = 0.07 scfm (Sup = 1.4 ~ 6 bar)			
Characteristic	Linearity < ±0.3% F.S Hysteresis < 0.2% F.S		Sensitivity < 0.2% F.S Repeatability < 0.2% F.S	
Performance Characteristic	Linear, EQ %, Quick open, User set (17 points)			
LCD Indication	4-digit LCD indicator			
Adjustable Speed	1 - 1000 (lowest 1, highest 1000)			
Scan Time	2ms			
Shut-off Value	Range 0 - 10% of position signal			
Valve Action	Direct action(DA) / Reverse action(RA)			
Operating Temperature	- 30 ~ +75℃ (- 22 ~ +167 °F) **			
Pneumatic Connections	PT 1/4, NPT 1/4			
Electrical Connections	PF 1/2, NPT 1/2			
Protection Class	Flameproof (IECEx / ATEX / KC Ex d IIC T6)			
Body Material	Aluminum die-cast / powder-painted			
Weight	6.5 kg (without bracket)			

* Up to 200mm on request ** -40℃ on request

How to Order

SS3 | Actuator Operation | — | Protection Class | Feedback Lever | Pressure Gauges | By-pass | Position Feedback | Communi cation | Connection Threads | Mounting Bracket | — | Special Option

Description	Code
Actuator Operation :	L : Linear type
Protection Class :	F : Flameproof IECEx / ATEX / TR-CU Ex d IIC T6 K : Flameproof KC - Ex d IIC T6
Feedback Lever :	X : Not applicable
Gauge Block :	0 : Not mounted 1 : 6 bar (90 psi) 2 : 10 bar (150 psi)
By-pass :	N : None Y : Yes (auto/manual screw)

Description	Code
Position Feedback :	N : None O : Position transmitter (4~20mA output signal)
Communication :	N : None H : HART P : Profibus PA F : Fieldbus Foundation
Connection Threads : (pneumatic - electrical)	3 : PT 1/4 - PF 1/2 4 : NPT 1/4 - NPT 1/2
Mounting Bracket :	N : None
Special Option :	IP : IP Converter (3 ... 15 psi)